

Before Ordering

SureSeals[™] are sold as a kit with hose and clamps.

To determine which parts to order and whether or not you have suffi cient space for the installation, you need to measure "A", the shaft diameter and "B", the O.D. of the stern tube (which corresponds to the hose I.D.). In addition please advise dimension "C" to confi rm how much CLEAN, SMOOTH shaft forward of the stern tube is available for locating the unit.

Please also confirm what material your propeller shaft is manufactured from.

In twin-engine applications, SureSeals[™] are normally supplied with a "second injection fitting" to accommodate a crossover line between the SureSeals[™].



Self-Aligning Shaft Seals SureSeal™

Tides Marine SureSeal[™] System



Tides Marine SureSeal[™] is the market leader in dripless propeller shaft sealing systems. SureSeal[™] has become an industry standard fit on many production-built power boats, yachts and commercial craft.

The Tides Marine SureSeal[™] system is a water tight, self-aligning shaft seal. The one-piece fi bre-reinforced composite housing consists of a water lubricated PTFE shaft alignment bearing and lip seal. Once the bearing is on the shaft, the risk of misaligning the SureSeal[™] is reduced.

The housing is connected to the stern tube by the means of a special hose and hose clamps to an improved design. The hose reduces side loads to the SureSeal[™] when shaft misalignment occurs, extending the life of the bearing and lip seal.

SureSeal[™] units have a worldwide warranty of 2500 engine hours, or two years (whichever comes fi rst), and the design allows the lip seal to be easily changed if the cooling water becomes blocked and the lip seal is damaged. Spare lip seals can be installed on the shaft at the time of installation of the SureSeal[™] and then be fi tted without the need to uncouple the shaft from the transmission coupling, often with the vessel afl oat.

SureSeal[™] can be easily fitted as a replacement for traditional packed glands or face seals.

Major Benefits

ABS and LLOYDSREGISTER TYPE APPROVAL ALL COMPONENTS ARE NON-CORROSIVE AND INERT TO ELECTROLYSIS SEALS ARE MAINTENANCE FREE NO MOVING PARTS TO WEAR OR CAUSE 'SNAG RISK' IN THE ENGINE ROOM OPERATES THROUGH A WIDE RANGE OF SHAFT RPM OPERATES AT A BROAD RANGE OF TEMPERATURES REDUCES VIBRATION SIMPLE INSTALLATION SUITABLE FOR BOTH NEW BUILD AND RETROFIT APPLICATION AVAILABLE WITH CROSSOVER WATER FEED FOR TWIN APPLICATION

SureSeal™ Self-Aligning Shaft Seals

SureSeal[™] Standard Sizes – IMPERIAL

Theshaft / stern tubediameter combinationsnormally available from stock are listed. Additional shaft diameters and stern tube hose options are available on request.

Diameters up to 8" available.



Shaft Ø	D = Stern	S = Hose Cuff	L = Overall	Shaft Ø	D = Stern	S = Hose Cuff	L = Overall
	Tube Ø 2.000"	Length	Length		Tube Ø 3.000"	Length	Length
1-3/8"		2.00"	7.82"	7.82"	3.250"	-	7.82"
	2.125"]					-	
	2.250				3.500" 3.750"	2.12"	
1-5/0							
	2.500"	-			4.000"	-	
	2.625"				4.250"		
	2.750"				1	1 1	
					3.500"	-	
	2.250"	-		2-1/2"	3.750"	2.12"	7.82"
	2.375"	-		2-1/2	4.000"	2.12	7.02
1-1/2"	2.500"	2.00"	7.82"		4.250"	_	
	2.625"				4.500"		
	2.750"						
	3.000"				3.500"		
					3.750"		
	2.500"			2-3/4"	4.000"	2.12"	7.82"
1-5/8"	2.625"	2.00"	7.82"	2 0/4	4.250"	. 2.12	7.02
	2.750"				4.500"		
	3.000"				5.000"		
	2.500"	-			4.000"		
	2.625"	4		3"	4.500"	2.12"	8.54"
	2.750"				5.000"]	
1-3/4"	2.875"]	2.00"	7.82"				
	3.000"				4.500"		
	3.125"]	_		3-1/4"	5.000"	2.12"	8.54"
	3.250"				5.500"	3.00"	9.66"
	3.500"						
					4.500"	2.12"	9.04"
	2.500"			3-1/2"	5.000"		0.04
	2.750"]			5-1/2	5.500"	3.00"	10.16"
	3.000"				6.000"		
2"	3.125"]	2.00"	7.82"				
	3.250"				5.500"	2.50"	10.16"
	3.500"			4"	6.000"	3.00"	10.66"
	4.000"	-			6.500"	3.50"	11.16"

Stern tube hoses (Ø D) for 2.125", 2.750", 2.875" and 3.125" are supplied with straight wall silicon hose. www.clouds.nl

SureSeal[™] Standard Sizes – METRIC

Theshaft / stern tubediameter combinationsnormally available from stock are listed. Additional shaft diameters and stern tube hose options are available on request.

Diameters up to 200mm available.



Stern tube hoses (Ø D) for 54mm, 70mm, 73mm and 79mm are supplied with straight wall silicon hose. www.clouds.nl

SureSeal[™] Self-Aligning Shaft Seals

Spare Seal Carriers



The Tides Marine Spare Seal Carrier Kit provides a convenient way of storing a replacement lip seal on the propeller shaft during installation of the SureSeal[™]. This allows the change of a damaged or worn lip seal without uncoupling the shaft from the transmission. If necessary, the lip seal can be replaced with the craft afl oat.

The Spare Seal Carrier is a two-piece, non-metallic housing, which is clamped to the propeller shaft in front of the seal head. Carriers up to 1.75" / 45mm contain a single lip seal, whilst carriers 2" / 50mm and above are supplied with two lip seals.

Replacement Lip Seals



Replacement Tides Marine nitrile lip seals complete with a 316 stainless steel garter spring are the only approved parts for fi tting to Tides Marine Strong® Seal or SureSeal[™] units.

When ordering, please provide the shaft seal serial number along with the part number on the face of the lip seal.

Please see the table on the next page for full details.

Replacement Lip Seals for Tides Marine Shaft Seals

Fits Strong [®] Seal	Size	Fits SureSeal™
	Imperial	
	3/4"	FSA-0750 (JMC 9983)
SS-0875 (JMC 8465)	7/8"	FSA-0875 (JMC 8465)
Pre-1994 Strong Seal (JMC 80107)	1"	
Post-1995 Strong Seal (JMC 9257)	1"	FSA-1000 (JMC 9520)
SS-1125 (JMC 9460)	1-1/8"	FSA-1125 (JMC 9558)
SS-1250 (JMC 5728)	1-1/4"	FSA-1250 (JMC 5729)
SS-1375 (JMC 15099)	1-3/8"	FSA-1375 (JMC 3740)
SS-1500 (JMC 9041)	1-1/2"	FSA-1500 (JMC 9041)
	1-5/8"	FSA-1625 (JMC 6056)
SS-1750 (JMC 15557)	1-3/4"	FSA-1750 (JMC 15557)
SS-1875 (JMC 8989)	1-7/8"	FSA-1875 (JMC 8989)
SS-2000 (JMC 11551)	2"	FSA-2000 (JMC 9043)
SS-2250 (JMC 10418)	2-1/4"	FSA-2250 (JMC 10432)
SS-2500 (JMC 8497)	2-1/2"	FSA-2500 (JMC 10121)
SS-2750 (JMC 9732)	2-3/4"	FSA-2750 (JMC 11894)
SS-2875 (JMC 10097)	2-7/8"	
SS-3000 (JMC 9045)	3"	FSA-3000 (JMC 9045)
SS-3250 (JMC 9547)	3-1/4"	FSA-3250 (JMC 9547)
SS-3500 (JMC 11197)	3-1/2"	FSA-3500 (JMC 11197)
SS-3750 (JMC 7146)	3-3/4"	FSA-3750 (JMC 7146)
SS-4000 (JMC 7199)	4"	FSA-4000 (JMC 7199)
SS-4250 (JMC 7040)	4-1/4"	FSA-4250 (JMC 7040)
SS-4500 (JMC 9170)	4-1/2"	FSA-4500 (JMC 9170)
SS-5000 (JMC 9629)	5"	FSA-5000 (JMC 9629)

Fits Strong [®] Seal	Size	Fits SureSeal™				
Metric						
SSM-20MM (JMC 18798)	20mm					
SSM-25MM (JMC 6084)	25mm	FSA-25MM (JMC 6726)				
SSM-30MM (JMC 17236)	30mm	FSA-30MM (JMC 10569)				
	35mm	FSA-35MM (JMC 3740)				
	38mm	FSA-38MM (JMC 9041)				
SSM-40MM (JMC 18329)	40mm	FSA-40MM (JMC 5536)				
SSM-45MM (JMC 15265)	45mm	FSA-45MM (JMC 11499)				
SSM-50MM (JMC 10015)	50mm	FSA-50MM (JMC 10015)				
SSM-55MM (JMC 18406)	55mm	FSA-55MM (JMC 18406)				
SSM-60MM (JMC 9319)	60mm	FSA-60MM (JMC 9319)				
SSM-65MM (JMC 6869)	65mm	FSA-65MM (JMC 6869)				
	70mm	FSA-70MM (JMC 11894)				
SSM-75MM (JMC 15089)	75mm	FSA-75MM (JMC 4183)				
	80mm	FSA-80MM (JMC 4801)				
SSM-85MM (JMC 16431)	85mm	FSA-85MM (JMC 16431)				
SSM-90MM (JMC 30019)	90mm	FSA-90MM (JMC 19819)				
	95mm	FSA-95MM (JMC 7146)				
SSM-100MM (JMC 9510)	100mm	FSA-100MM (JMC 9510)				
	105mm	FSA-105MM (JMC 11790)				
	110mm	FSA-110MM (JMC 16548)				
	115mm	FSA-115MM (JMC 7191)				
	120mm	FSA-120MM (JMC 30026)				
	125mm	FSA-125MM (JMC 19662)				
	150mm	FSA-150MM (JMC 12021)				

All Lip Seals Supplied with an Installation Hat

seriesOne[™] Self-Aligning Shaft Seals

Product Overview



Designed for use on smaller vessels with stainless steel propeller shafts, the seriesOne[™] shaft seal is designed to fi t shaft diameters from 3/4" through 1-1/4", in 1/8" increments. It is also available to fi t metric shafting diameters of 22mm, 25mm and 30mm.

The seriesOne[™] shaft seal is to be used in single-engine vessels only. For twinengine applications, the SureSeal[™] is recommended.

Key design features of the seriesOne[™] shaft seal include:

Housing: The one-piece body is

manufactured from an engineering-grade thermoplastic.

Bearing: The bearing is machined to precise tolerances providing reliable, long-term operating life.

Hose: Several hose alternatives are available to optimize operating characteristics of these units. For vessels (like ski boats) with short shafts (length = approx 3'), high RPMs (range 5,000) and rigid engine mounts, a hose with a single convolution is recommended. For work boats powered by smaller diesel engines and softer engine mounts, the multi-convolution hose is recommended to compensate for more lateral shaft movement during operation.

Hose Clamps: Four standard hose clamps are provided with these shaft seals. If your vessel is operating in extremely harsh environments, 316 stainless AWAB hose clamps are available at an additional charge as an upgrade.

Seal Replacement: The seriesOne[™] is designed to be removed and replaced when the workable life span of the seal has been achieved. If in-water replacement is a desired option please use our SureSeal[™] line of self-aligning shaft seals. Spare Seal Carrier kits containing replacement lip seals are only available for SureSeal[™] units.

seriesOne™ Standard Sizes

Theshaft / sterntubediametercombinationsnormallyavailable from stock are listed.



	ME	TRIC			IMP	ERIAL		
Shaft Ø	D = Stern Tube Ø	S = Hose Cuff Length	L = Overall Length	Shaft Ø	D = Stern Tube Ø	S = Hose Cuff Length	L = Overall Length	
	38mm]				1.500"]			
	41mm				1.625"	1		
	45mm				1.750"	1		
22mm	51mm	48mm	156mm	3/4"	2.000"	1.880"	6.150"	
	57mm				2.250"	1		
	63mm				2.500"	1		
	70mm	-			2.750"			
	0.0 mm							
	38mm	-			1.500"]	-		
	41mm	-			1.625"	-		
25mm	45mm	48mm	156mm	7/8"	1.750"	1.880"	6.150"	
231111	51mm 57mm				2.000"			
	63mm	-			2.250"			
	70mm	-			2.500"			
	701111				2.750"			
	41mm				1.500"]			
	45mm	- 48mm	156mm		1.625"	-		
	51mm					1.750"	-	
30mm	57mm			156mm 1"	2.000"	1.880"	6.150"	
	63mm				2.250"			
	70mm				2.500"			
	76mm				2.750"			
Supplied wit	th 1.5" / 38mm	Adaptor.						
eapplied in		, lacp to li			1.625"			
					1.750"]		
				1-1/8"	2.000"	1.880"	6.150"	
					2.250"			
					2.500"			
					2.750"]		
					3.000"			
					4.005"			
					1.625"	-		
					1.750"	-		
				1-1/4"	2.000"	1.880"	6.150"	
				1-1/4	2.250"	1.000	0.150	

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2.500" 2.750" 3.000"

Water Pick-Up Kits

Product Overview



Tides Marine Water Pick-Up Kits include everything needed to connect SureSeals[™] to source water necessary for proper lubrication of the lip seal and bearing. There are two types of kits available: "Tee Kits", which are used to tap into the fl exible cooling hoses, and "Fitting Kits", which are used to tap into fi xed points in the raw cooling system.

Tee Kits: Brass tees are designed to fit a wide range of hose sizes and have branch fittings matched to those found on each SureSeal[™].

Fitting Kits: Fitting Kits contain a brass water fi tting (matched to fi t the water injection fi ttings on each SureSeal[™]). Each kit includes 8' of Type B fuel hose, a tee or injection fi tting and stainless steel hose clamps. Extra hose and clamps are available at no charge if you will be using a crossover line between the shaft seals in a twin engine application.



When the engine(s) are installed below the waterline (or water- lift muffl ers are used), a vented loop may be required to prevent back-fl ooding of water through the exhaust system into the engine. ABYC guidelines regarding materials and installation practices should be followed.

The water pick-up fi tting should be installed in the "pressure side" of the vented loop "T". This vented loop should be as far above the waterline as is practical (a minimum distance of 12" is required). In twin engine applications with water-lift muffl ers, a check valve in the water pick-up line is required if a crossover line is used.

Vented loops and check valves should be checked for proper function at least seasonally.







Tee Fitting Specifi cations

(dimensions in inches)

Hose I.D.	Hose Tee Length	Branch Hose Barb Size	Part Number
Α	В	C	
3/8	1-7/8	3/8	TK0375-3/8275
5/8	1-7/8	3/8	TK0625-3/8218
3/4	1-7/8	3/8	TK0750-3/8218
1	1-7/8	3/8	TK1000-3/8218
1-1/4	1-7/8	3/8	TK1250-3/8218
1-1/2	1-7/8	3/8	TK1500-3/8218
1-1/2	1-7/8	1/2	TK1500-1/2343
1-5/8	1-7/8	3/8	TK1625-3/8218
1-3/4	2	3/8	TK1750-3/8218
2	2-1/2	3/8	TK2000-3/8218
2	2-1/2	1/2	TK2000-1/2343

Heat Exchanger Riser



Water Fitting Specifications

(dimensions in inches)

Fitting Length	Fitting Hose Barb Size	Fitting Thread Size	Part Number	
A	в	С		
2	3/8	1/4 NPT	UK250-375-2000	
2	3/8	3/8 NPT	UK375-375-2000	
2	1/2	3/8 NPT	UK375-500-2000	

Recommended Water Pick-Up Points in Order of Preference

- 1. **Hose Tee:** In-line between the heat exchanger and riser (as close to the heat exchanger as possible).
- 2. **Hose Tee:** In-line between the oil cooler and the heat exchanger.
- 3. **Hose Tee:** In-line between the water pump and the oil cooler.
- 4. **Drain Plug:** Back of the water pump. Be sure the drain is on the pressure side of the pump.
- 5. Drain Plug: In the heat exchanger.
- Drain Plug: In-line oil cooler (if oil cooler is on the pressure side of the pump). The bore should be at least .200".



